Hall Ticket Number:											, i
											Code No. : 8211

VASAVI COLLEGE OF ENGINEERING (Autonomous), HYDERABAD M.E. I Year (Mech. Engg.) II-Semester (Main) Examinations, July-2016

(Advanced Design & Manufacturing)

Design for Manufacture

Time: 3 hours

Max. Marks: 70

Note: Answer ALL questions in Part-A and any FIVE from Part-B

Part-A $(10 \times 2=20 Marks)$

- 1. Discuss on evolution of engineering materials.
- 2. How values of Tolerances are decided during design?
- 3. List the advantages of blanking in the development of metallic parts.
- 4. What are the applications of metal spun parts?
- 5. Explain the process of investment casting.
- 6. Differentiate the sand cast and die cast products.
- 7. How ceramic parts are produced?
- 8. Explain the process of injection moulding.
- 9. Explain surface finishing process in component manufacturing.
- 10. What do you mean by electronic scaling of a component in product design?

Part-B (5 × 10=50 Marks) (All bits carry equal marks)

- 11. a) Discuss the suitability of cold finished steel parts for manufacturing.
 - b) Explain different methods of machining rubber parts.
- 12. a) Explain explosive forming and electromagnetic forming methods with sketches.
 - b) Explain design recommendations for rolled formed parts.
- 13. a) Differentiate the process of planing and shaping and their applications.
 - b) Explain the process of die casting and their advantages over other casting methods.
- 14. a) Explain the design recommendations for manufacturing of ceramic parts.
 - b) What are design considerations for automated assembly?
- 15. a) Explain the design of press fitted joints for plastics and rubber.
 - b) Justify group technology with an example.
- 16. a) Explain the design recommendations of turned parts.
 - b) Explain why DFM is not implemented in many countries.
- 17. Write short notes on any two of the following:
 - a) Centerless grinding of parts.
 - b) Design for Assembly of parts.
 - c) Low cost automation.
